



FABRICATE STEAM ACCUMULATOR

Robt. Stone was awarded the contract to urgently fabricate a steam accumulator vessel to replace one that failed in service at the Juken Nissho Triboard Plant at Kaitaia. Due to the urgency necessary to get the mill back into operation the dished ends and manhole nozzle from the existing vessel were recovered and reused. Fabrication code was BS5500 Cat 3. The vessel capacity was 16M3 and the wall thickness was 12mm. Fabrication of the new vessel progressed on 24hrs per day and was completed in eight days.

Robt. Stone Whangarei Division removed the old vessel and installed the replacement vessel.

- **PROJECT:** FABRICATE STEAM ACCUMULATOR
- **CLIENT:** JUKEN NISSHO LTD
- **LOCATION:** KAITAIA TRIBOARD MILL
- **DATE:** 2002
- **CONTRACT VALUE:** \$ 43,000.00
- **JOB NO;** 7964